

# CLOTH PSA DISCS AND ACCESSORIES



Norton PSA (pressure sensitive adhesive) individual cloth discs and disc rolls are used on four different types of machines and the application changes depending on which machine they are used on.

## Applications:

Pneumatic and Electric Dual-Action (DA) and Electric Random Orbital Sanders – for use on contours or flat surfaces for light- to medium-pressure grinding, blending, leveling, and finishing applications

Stationary Disc Sanders – used in woodworking and metalworking for stock removal, sanding/grinding flat surfaces, dimensioning and finishing

## Size Range:

5" – 24" diameter

## Grit Range:

24 – 180

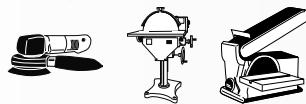
## Abrasive Grain:

Ceramic Alumina, Zirconia Alumina, Aluminum Oxide

## Back-up Pads:

Rubber, with hardness variations for different applications, for portable machines. Steel for stationary disc sanders

## Machine Used:



## NORTON BLAZE R980P CERAMIC ALUMINA

### BEST CHOICE FOR ALL HARD-TO-GROUND HIGH ALLOY STEELS

#### FEATURES

- Norton SG ceramic alumina abrasive
- Durable resin bond
- Self-lubricating supersize treatment
- Strong Y-weight polyester backing

#### BENEFITS

- Coolest cut; significantly faster cut rate
- Better grain adhesion, edge-fray resistance
- Cool cut on harder-to-grind materials
- Long life and consistent cut



## NORTON BLUEFIRE R821P ZIRCONIA ALUMINA

### BETTER CHOICE FOR GRINDING AND DEBURRING STAINLESS STEEL

#### FEATURES

- Self-sharpening, zirconia alumina abrasive
- Heavy Y-weight backing

#### BENEFITS

- Cooler cut, extended life over aluminum oxide discs
- Durable; reduced edge wear



## NORTON METALITE R228 ALUMINUM OXIDE

### GOOD CHOICE FOR GENERAL PURPOSE METALWORKING

#### FEATURES

- Premium aluminum oxide abrasive
- Heavy X-weight backing

#### BENEFITS

- Long life
- Durable
- Ideal for aggressive stock removal applications
- Resistant to heat

# CLOTH PSA DISCS AND ACCESSORIES

## Cloth PSA Discs for Dual-Action and Random Orbital Sanders


TIER: **BEST**

BRAND: Norton

TRADENAME: **BLAZE R980P**

ABRASIVE: Ceramic Alumina

ATTACHMENT: PSA Discs

OTHER: Supersize


TIER: **GOOD**

BRAND: Norton

TRADENAME: **METALITE R228**

ABRASIVE: Aluminum Oxide

ATTACHMENT: PSA Discs


TIER: **GOOD**

BRAND: Norton

TRADENAME: **METALITE R228**

ABRASIVE: Aluminum Oxide

ATTACHMENT: PSA Discs Roll

SIZE (D)	GRIT	MIN./STD. PKG.	PART #	PART #	ROLLS/PKG / DISCS/ROLL	PART #
5	36	50/250	66254461506*	66261136589		
	40	50/250	66254461507	66261136588		
	50	50/250	66254461508	66261136587	4/100	66261133252
	60	50/250	66254461509	66261136586	4/100	66261133253
	80	50/250	66254461510	66261136585	4/100	66261133254
	100	50/250		66261136584		
	120	50/250	66254461512	66261136583		
	150	50/250		66261136582		
6	180	50/250		66261136581		
	60	50/250		66261136596		
	80	50/250		66261136595		
	100	50/250		66261136594		
8	120	50/250		66261136593		
	180	50/250		66261136592		
	36	50/250		66261136350		
	40	50/250		66261136351		
	50	50/250		66261136352		
	60	50/250		66261136576		
	80	50/250		66261136354		
	120	50/250		66261136355		

\*Min./Std. Pkg.: Blaze R980 5" 36 grit discs = 50/200

## Back-up Pads for Cloth PSA Discs

DESCRIPTION	MAX. RPM	STD. PKG.	PART #
<b>Back-up Pads for Cloth PSA Discs</b>			
5" Diameter – Low Profile – Soft	12,000	5	63642506126
5" Diameter – Low Profile – Medium	12,000	5	63642506131
5" Diameter – Tapered – Medium	12,000	5	63642506139
6" Diameter – Low Profile – Soft	10,000	5	63642506127
6" Diameter – Low Profile – Med	10,000	5	63642506133
6" Diameter – Tapered – Medium	10,000	5	63642506141
8" Diameter – Tapered – Medium	6,000	5	63642543112

